

TECHNICAL DELIVERY CONDITIONS

Project: Mumbai Metro Cars L2 & L7

Item: Stainless Steel Square Tubes

SL.NO.	STOCK NO.	DESCRIPTION
1	R103538001	SS Square tube of size 60x60x3THK with length of 3.2 mtrs or its multiples

1. The vendor shall supply SS Square tube of grade AISI 304-ERW tubes.
2. The vendor shall submit material test certificates viz chemical and mechanical properties from the source
3. The SS Square Tubes shall be supplied with 2B finish and the part shall be devoid of scratches, waviness and defects.
4. Fabrication of Assemblies shall be carried out by qualified welders. After fabrication, the weld areas shall be pickled and passivated.
5. Each component shall be labelled with corresponding drawing number and description with a sticker.
6. Dimensional check sheets for the parts shall be submitted along with supplies.
7. Suppliers shall submit confirmation for all the above points along with their technical offer.



GR-4

7/12/19